

Digital Twin of an Acquisition Program

Engineering Decisions

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Outline

- Problem
- Case Studies
 - A. Modeling Functional Organization Process
 - B. Digitalization of Documents into Models
 - C. Cross Functional Data Model
 - D. Connecting Decision to Data to Process
- Solution
 - 1. Digital Engineering Strategy
 - 2. Data Model
 - 3. Decision Support System
- Recommendation
- Conclusion

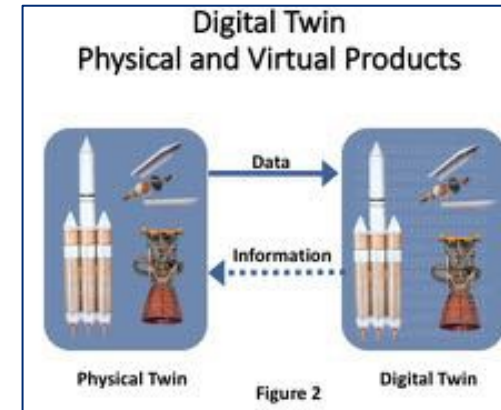
Problem

P-8 Inc 1/2/3, or F/A-18 A/B/C/D/E/F, or B-52, etc.

- The regulatory environment of a Defense MDAP changes throughout its life cycle, forcing generations of leaders to be custodians of corporate knowledge.
- Programs make decisions that span and impact the organization, often without a comprehensive view of factors influencing their programs.
 - Information is often sequestered in functional silos.
 - The pedigree and reliability of data is often not established or readily apparent, which can contribute to reduced trust and rejection

We can make better organizational decisions with the data we already have (e.g. CDR) to construct a shared mental model that becomes the basis for more consistent and efficient decision-making.

Grieves, M. (2002)



Better logistics decisions, using PLM in model

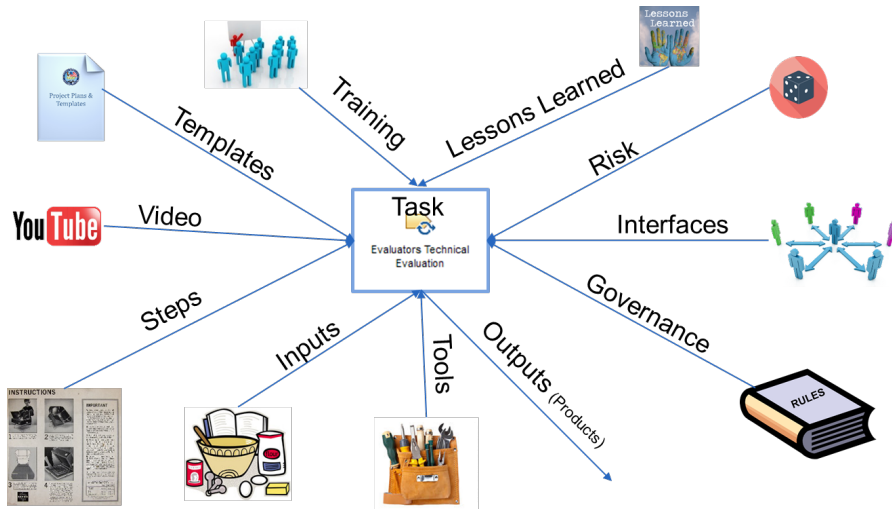
1. Virtual model of a real thing
2. Real data updates the model
3. IoT connection
4. Useful over lifecycle

Can program decision making be digitally transformed by applying principles of decision science (DS), theory & methods of systems engineering (SE), and practices from business program management (BPM), to *engineer decisions*?

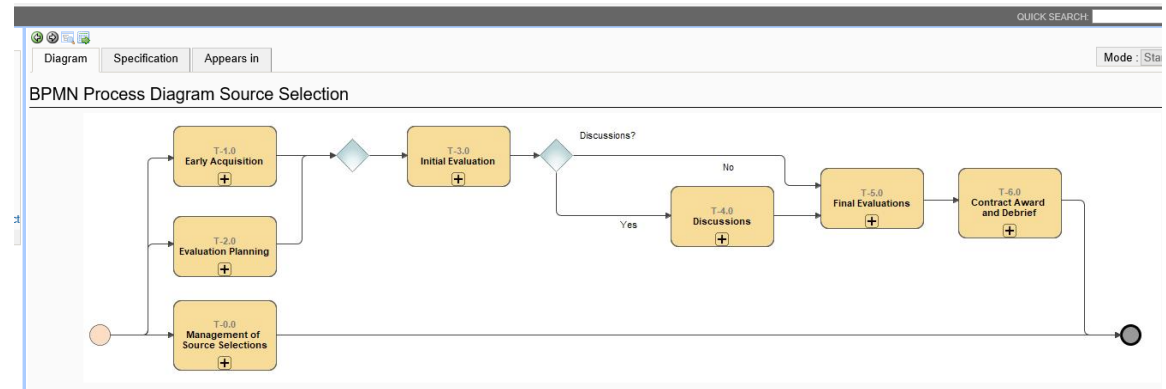
Case Study A

Improving Source Selection for a SYSCOM

- Core concept:
 - Every step in process is governed by constraints, I/O, protocols

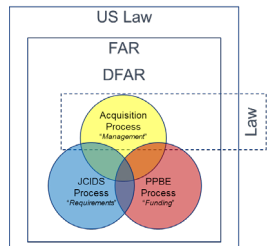


- Modeled the business process in BPMN
 - Created instances for small programs & MDAP



- Exposed that the process was largely governed by tribal knowledge
 - Many products were unicorns or orphans
 - Process was disconnected from FAR/DFAR

Modeling a Business Process like a Mission Computer



Case Study B

Transform Common Documents into Object-Oriented Databases

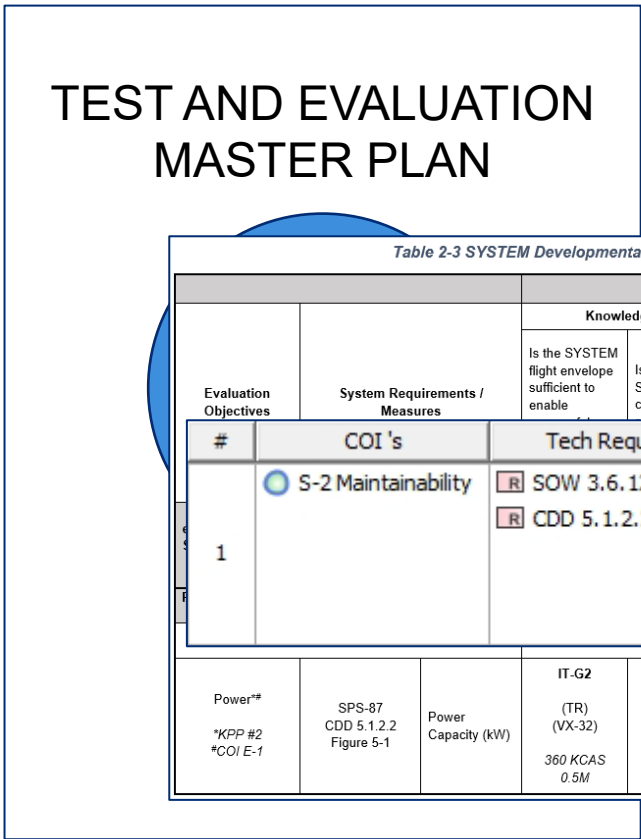


Table 2-3 SYSTEM Developmental Evaluation Framework Matrix

Evaluation Objectives	System Requirements / Measures	DECISIONS SUPPORTED					
		Knowledge Point 4 (KP4)			CB1		
		Is the SYSTEM flight envelope sufficient to enable	Is the SYSTEM capable of	Is the SYSTEM integration on EA-18G capable of	Is the SYSTEM flight envelope sufficient to enable an early	Is the SYSTEM hardware mature enough to	Is the SYSTEM software mature enough to
#	COI's	Tech Requirements	Capabilities	Name	Organizations or Facilities	Decisions Supported	
1	S-2 Maintainability	R SOW 3.6.12.2 R CDD 5.1.2.2, Figure 5-1	C KPP #1	IT-B3	Mugu AEA SIL ACETEF AWL SIL Advanced Systems Integrat Contractor SIL	◇ KP4 (b) ◇ KP4 (c) ◇ CB1 (b) ◇ CB1 (c)	
Power**	SPS-87 CDD 5.1.2.2 Figure 5-1	Power Capacity (kW)	IT-G2 (TR) (VX-32) 360 KCAS 0.5M	IT-G1 (ACETEF) (ATR) (VX-32)	IT-G2 (TR) (VX-32) Power and Propulsion	IT-G3/G4 (ACETEF) (TR, ECR) (VX-32)	IT-G3/G4 (ACETEF) (TR, ECR) (VX-32)

- T&E
 - MBTD
 - IEF
 - TEMP
 - DT Plans
 - OT Plans
- Maintain consistency across T&E
 - Common terms of reference across documents
 - Same name for same thing
 - Different names for unique things
 - Dynamic, active links across documents

KEY: Identifying Objects, with Properties, related to other Objects

Digital Transformation of Documents into Models

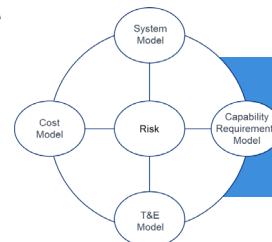
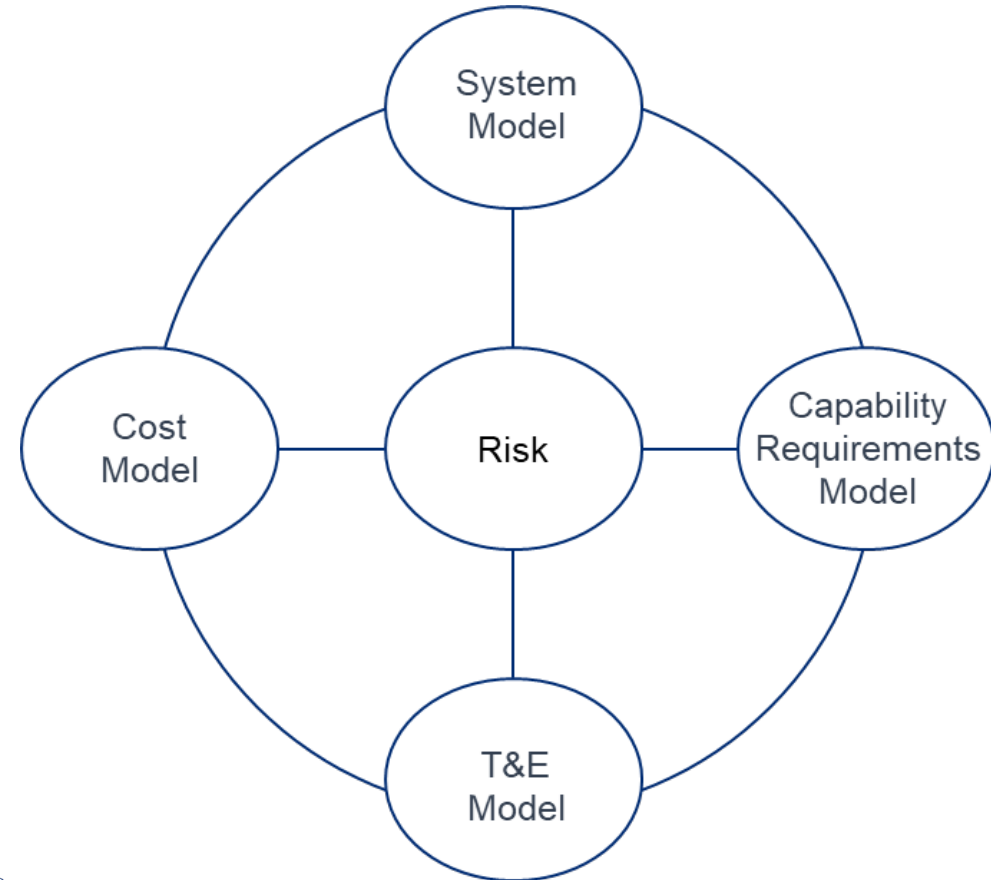
Case Study C

Decision Support System (DSS) for ACAT Program

Achieved objectives:

- ✓ Decision Support System (DSS) in a single, object-oriented environment.
- ✓ Integrated 5 component models as analytical products for alternative comparison.
 - Classic DoDAF: CV, OV, SV, etc.
 - Requirements documents and repositories
 - Cost Estimates and Items
 - Risk
 - CBT&E, MBTD, IEF, Cyber
- ✓ Enabled program functions to operate independently while retaining coherence.
- ✓ Remains a queryable database for subsequent analysis.

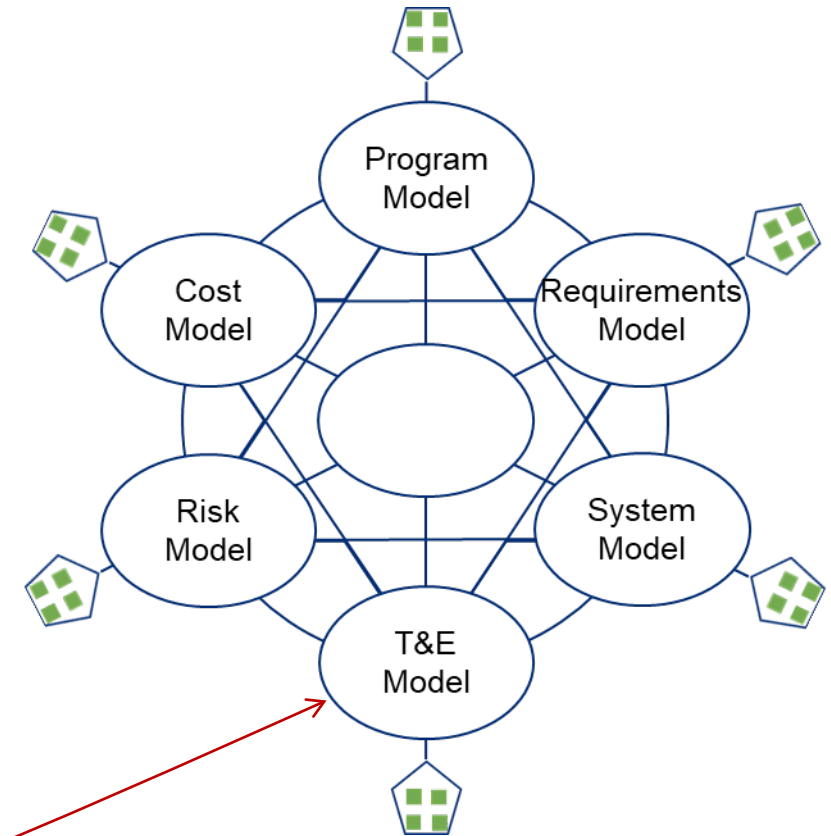
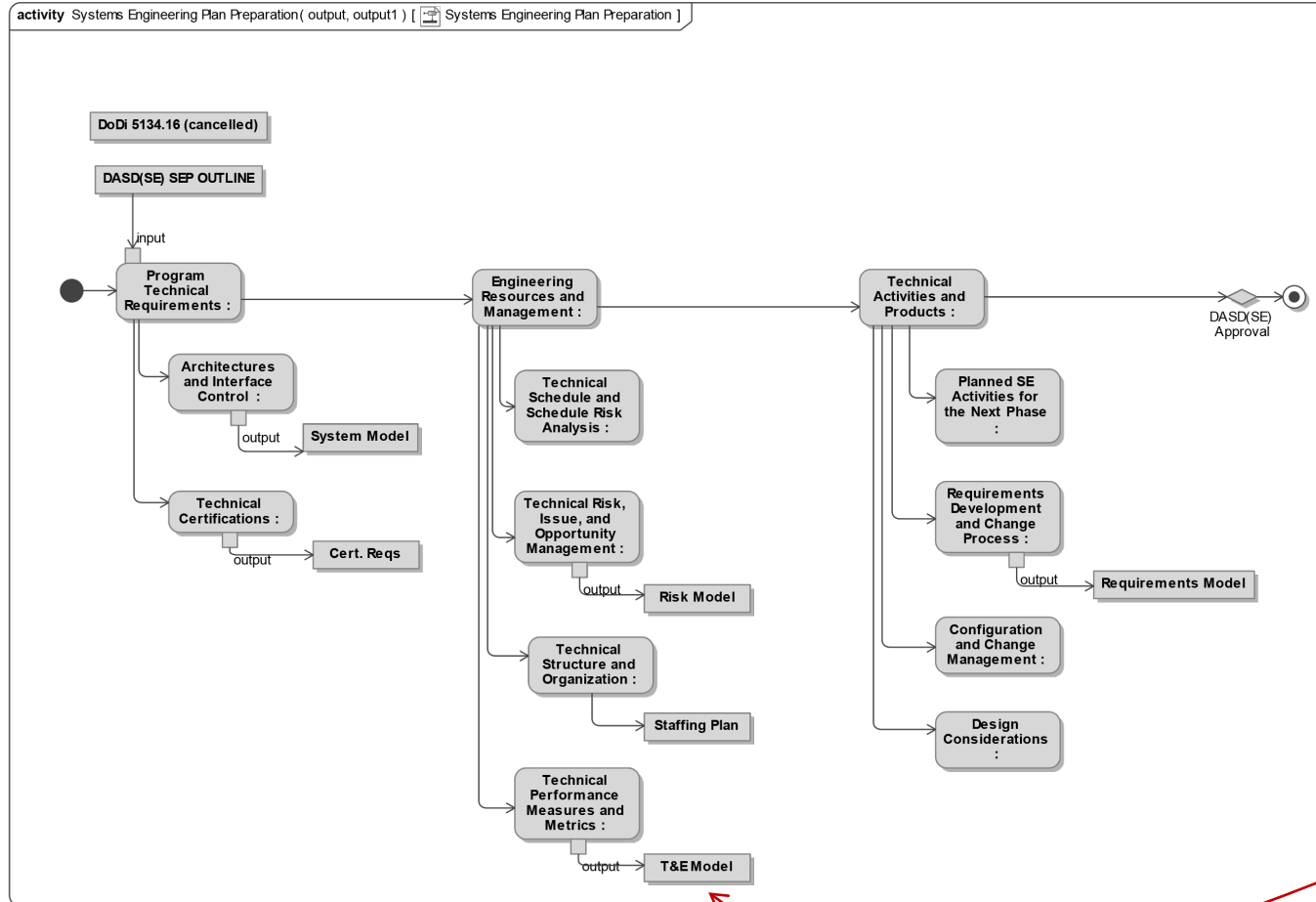
New Conceptual Framework & Exemplar



Cross Functional Data Model

Case Study D

Digital SEP with DSS for Next Gen Capability



Connecting Decisions to Data to Process

Solution

Lessons Learned

- A. Workable Business Process Models
- B. Digitalization of Documents
- C. Cross Functional Data Models
- D. Connect Decision to Data to Process

Digital Twin Attributes:

- A. Has a physical twin
- B. Can change in real-time
- C. Consists of connected products
- D. Digital thread
 - Lifecycle connectivity
 - Data exchange between physical / digital

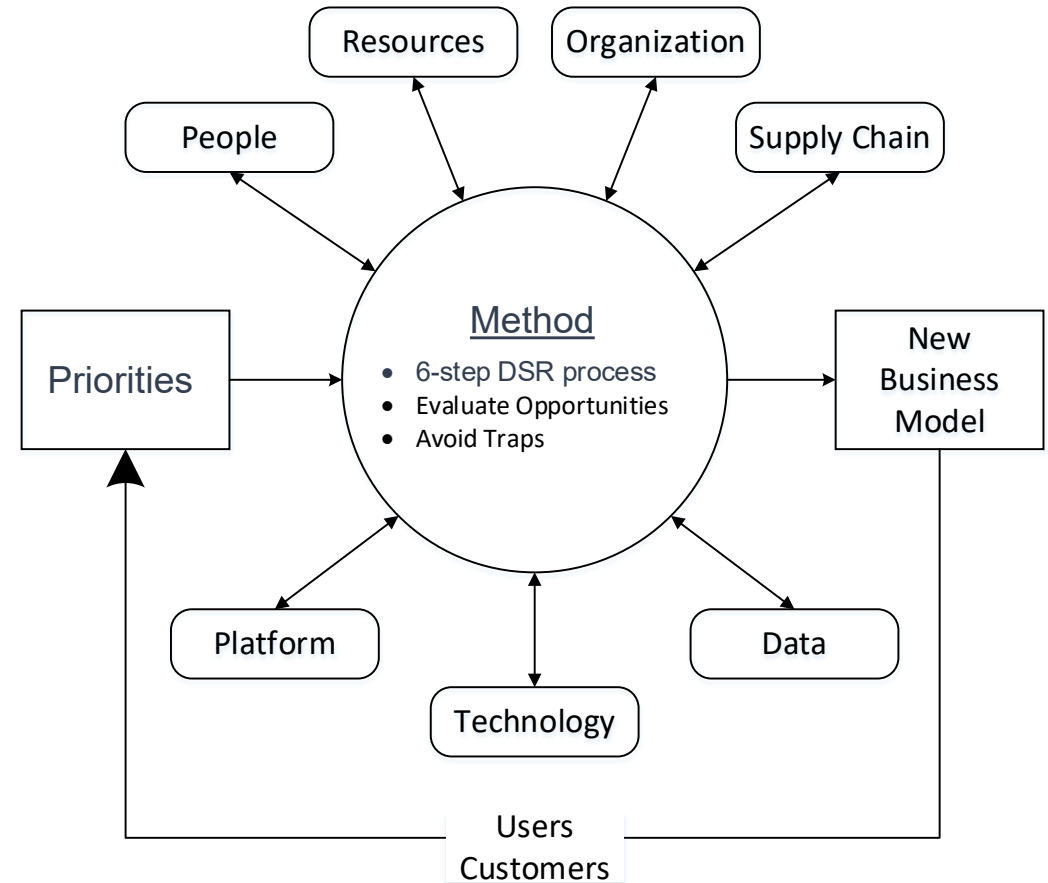
Digital Twin of the Program Office is Possible

1. Establish a framework for characterizing information sources and processes across all program functions (engineering, test, logistics, cost, risk, etc.), with specific attention to *decisions they feed and how*.
2. Using that framework, develop a program data model in the context of those decisions.
3. Using that data model, construct a dynamic decision support system that can respond to changes in the program's acquisition strategy and goals throughout its lifecycle.

Solution #1

Digital Engineering Strategy: Priorities, Ecosystem, Technology, & Method

1. Degree of Change:
Refine, or Innovate, or Transform
2. Lean Impact Target:
Process, or Product & Service
3. Circular Economy:
Data Transformation, Resource Optimization, Data Flow Process, Reuse
4. Industry 4.0 Design Principles:
Flexibility, Real-Time Capability, Decentralization, Modularity
5. Avoid over-digitization
Delimit eligible processes



Program Goals feed Priorities, Ecosystem constrains Technology options, Method defines execution, New Business Model delivers efficiencies, Feedback supports continuous improvement.

Solution #2

Model Data Required by Decisions: e.g. Milestone 'C' (DoDI 5000.85)

DoDI 5000.85, August 6, 2020

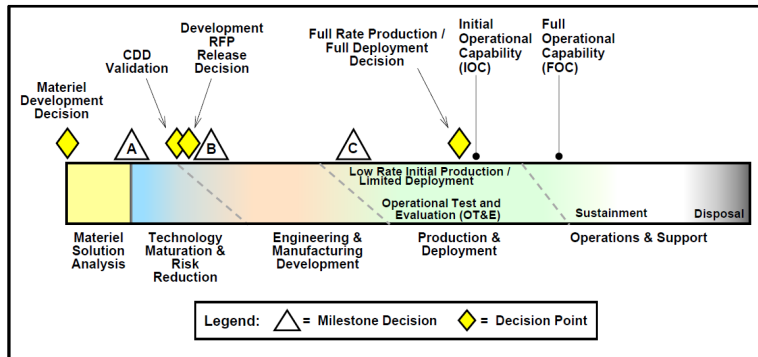


Figure 2. Major Capability Acquisition Model.

3.12. MILESTONE C

3.12. MILESTONE C. *DoDI 5000.85, August 6, 2020*

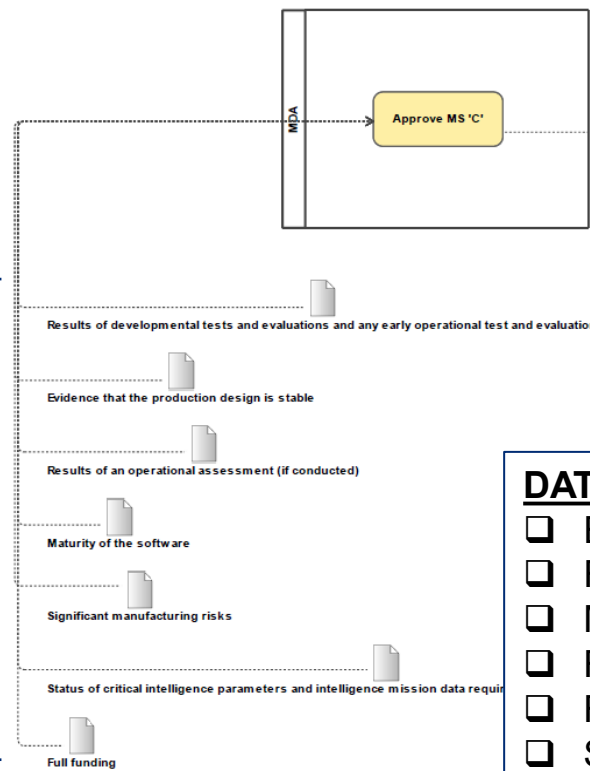
a. Purpose.
Milestone C is the point at which a program is reviewed for entrance into the P&D phase.

b. At the Milestone C Review.
The following information will typically be considered: the results of developmental tests and evaluations and any early operational test and evaluation; evidence that the production design is stable; the results of an operational assessment (if conducted); the maturity of the software; any significant manufacturing risks; the status of critical intelligence parameters and intelligence mission data requirements, relative to fielding timelines; and full funding.

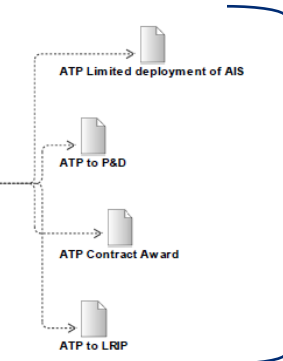
c. Decisions.
The MDA's decision to approve Milestone C will authorize the program to proceed to the P&D phase, enter LRIP, or begin limited deployment for AISs, and award contracts for the phase.

SECTION 3: MAJOR CAPABILITY ACQUISITION PROCEDURES 16

Data Required



Data Produced

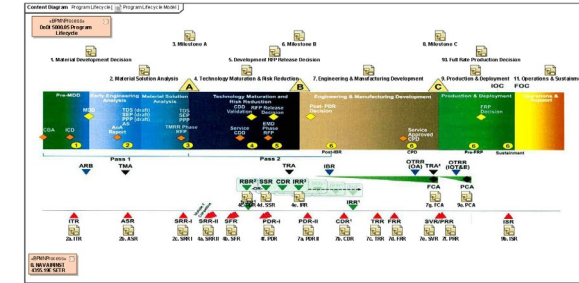


- DATA OBJECTS**
- Evidence that the production design is stable
 - Full funding
 - Maturity of the software
 - Results of DT and early OT
 - Results of an operational assessment (if conducted)
 - Significant manufacturing risks
 - Status of critical intelligence parameters
 - ATP (Authority to proceed)
 - ATP Contract Award
 - ATP Limited deployment of AIS
 - ATP to LRIP
 - ATP to P&D

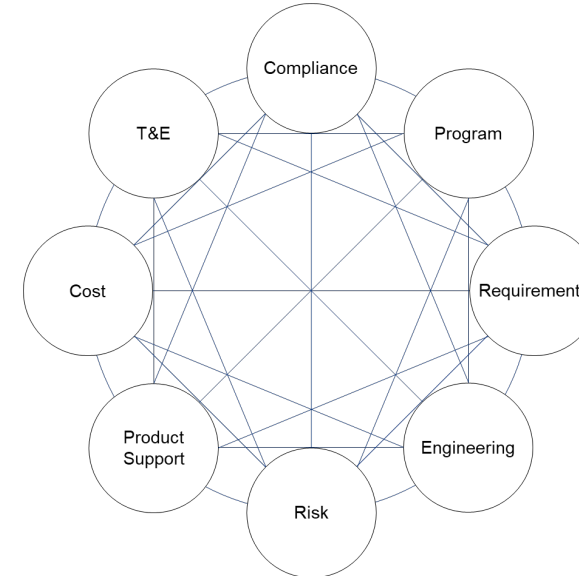
Solution #3

Decision Support System (DSS)

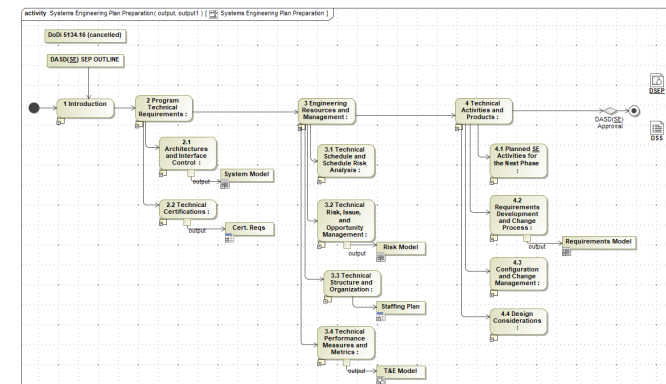
- *Single source of truth that features*
 - Cross-functional program data access with requisite controls and protection
 - Connectivity with internal and external processes that manage, produce or require it
 - decision aids tailored and accessible to the enterprise
- Data segmented to allow internal fluidity while retaining external relevance
 - I can manage my data & process at will
 - I can see your data & relate my data to yours
 - I cannot change your data or process



New
Decision
Aids



New
Data
Model



New
Digitalized
Processes

Recommendation

Establish a Strategy, Develop a Data Model, Construct a Decision Support System

Strategy

1. Set priorities
2. Define the ecosystem & technical options;
3. Describe method to assess opportunity and risk;
4. Plan for the result: new processes using new data models that enable better decisions;
5. Provision for feedback: internally from users and externally from customers

Data Model

- Decision context (information requirements)
- Data format requirements
- Eligible processes

DSS is a platform to

- Serve prioritized program manager needs,
- Ingest, transform, and harmonize data,
- Democratize the data environment using data services and business intelligence toolsets,
- Provide scalable and sustainable data/analytics products to accelerate time to value

Know why you do work, how you do work, and what you get out it

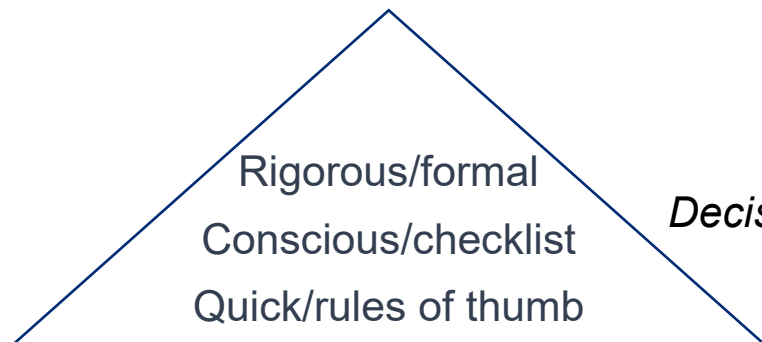
Process → Data → Info → Knowledge → Decision

Conclusion

Digital Twin of a Program: virtual model conjoined with real program

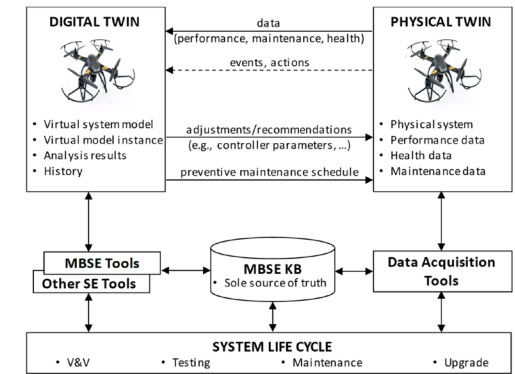
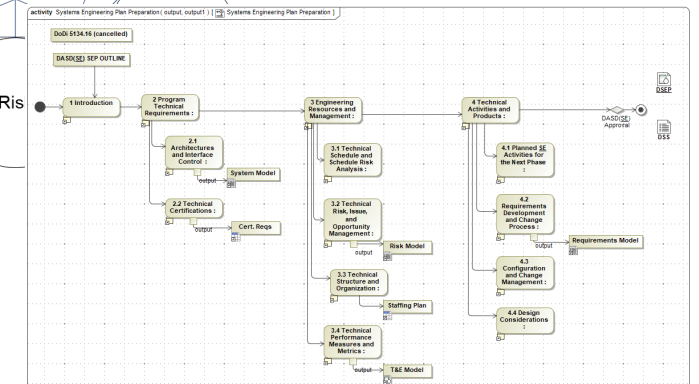
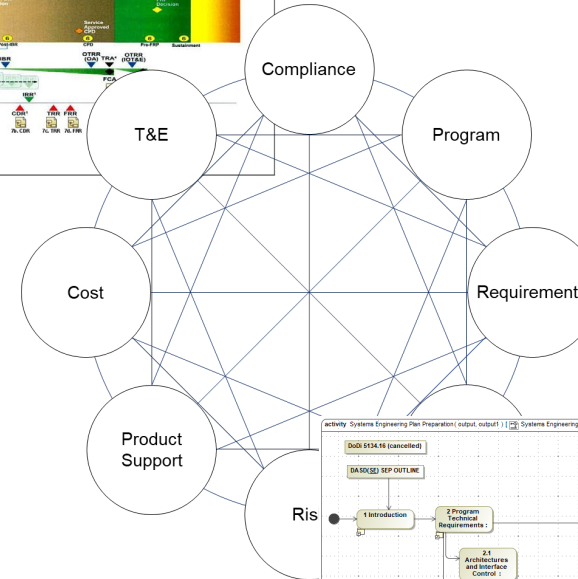
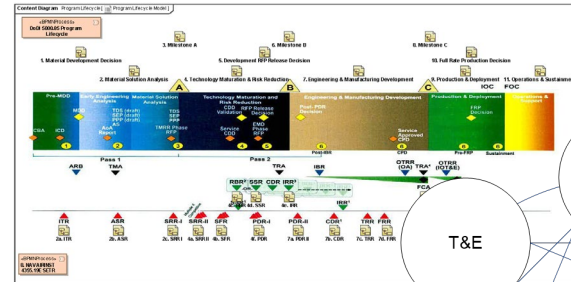
Digital Twin

1. Has a physical twin
2. Can change in real-time
3. Consists of connected products
4. Digital thread
 - Lifecycle connectivity
 - Data exchange between physical / digital



Decision making hierarchy

A program digital twin supports decision engineering: it identifies decision points, data required for those decisions, and processes necessary to produce the data.



Madni et al (2019)



JOHNS HOPKINS
APPLIED PHYSICS LABORATORY

Data Objects Derived From

- DoDI 5000.85
- NAVAIRINST 4355.19E

Data Objects

1. Coded
2. Themed
3. Synthesized

Ability To Achieve KPP's
 Ability To Achieve KSA's
 Acceptance Test Procedures (ATP)
 CSI And CSA Test Planning
 CSI And CSA Testing
 Data Collection, Reduction, Analysis;
 Test And Deficiency Reporting
 Flight Test Requirements
 Flight Testing Certifications
 Initial Assessments Of Operational Effectiveness
 Initial Assessments Of Suitability
 Initial Assessments Of Survivability
 Live Fire T&E (As Appropriate)
 M&S Plan
 M&S Role In Testing
 M&S Validation
 Remaining Tests Planned
 Results Of OA
 Results Of DT

Software Integration Testing
 Software Test Plan
 Sprint Testing Results
 Test And Data Processing Procedures
 T&E Accomplishments
 T&E Master Plan (TEMP)
 Test Facilities Planning
 Test Planning
 Test Plans
 Test Procedure
 Test Requirements
 Test Results
 Test Strategy
 Test Verification Plan
 V&V Methodology
 Verification Plan
 Verification Planning
 VV&A Plans
 SIL V&V Plan

Public Law
 FAR
 DFAR
 DODI
 SECNAVINST
 NAVAIRINST
 FAA Regulations

Acquisition Phase Of Entry
 Acquisition Program Baseline (APB)
 Acquisition Strategy
 ADM
 AoA Study Guidance
 AoA Study Plan
 ATP (Authority To Proceed)
 Business Approach
 Business Strategy
 Capability Trade Space & Priorities
 Contract Incentives
 Entrance Criteria (Phase)
 Exit Criteria (Phase)
 Feedback To PM
 FOCI Assessment

Framing Assumptions
 Initial Review Milestone
 Integrated Master Schedule (IMS)
 IP Strategy
 Key Government And Contractor Interfaces
 LRIP Quantity
 LRIP Quantity Approval
 Milestone Approval Criteria
 Milestone Documentation
 OAG Priorities
 Open Action Items
 Options Matrix
 Organization Structure
 (Phase) Acquisition Plan
 (Phase) Strategy

PM Waiver Requests
 Program Decisions
 Program Goals Approval Memorandum
 Program Protection Implementation Plan
 Program Protection Plan (PPP)
 Program Security
 RFP
 RFP Release Approval
 Senior Leader Guidance
 SOO
 Source Selection Criteria
 SOW
 Competition Strategy
 Subcontract Strategy

Affordability Analysis
 CARD and/or Cost Estimates
 Cost Data
 Current Execution Year
 Earned Value Data
 Fiscal Assumptions
 Full Funding
 Funding
 Future Years Defense Program
 ICE
 Pending Execution Year
 Planned vs. Actual Resource Curve
 Should Cost Targets

Performance And Reliability Metrics
 Production Quality Deficiency Reports
 Producibility, Manufacturing Process, And Process Control Analysis
 Product Support Planning
 Product Support Strategy (PSS)
 Quality Control Plan
 RCM And IMP
 RCM And IMP Staffing
 Release Cycles
 Release Schedule
 Service Bulletins And Alerts
 Software Release
 Software Release Plan
 Software Sustainment Processes Are In Place And Functioning
 Supportability Analysis
 Supportability Objectives
 Sustainment And Support Systems
 Sustainment Metrics
 System-level Producibility Analysis
 Technical Directive Status Accounting Status
 Technical Publication Deficiency Reports
 Training Strategy
 NATIP
 NATOPS
 NARIIP

Risk Management Process
 Risk Management Plan
 Risks
 • Causal Factors
 • Consequences
 • Mitigations
 Programmatic Risk Assessment
 Manufacturing Risks
 System Risk Assessment
 System Safety Hazard Risk Assessment

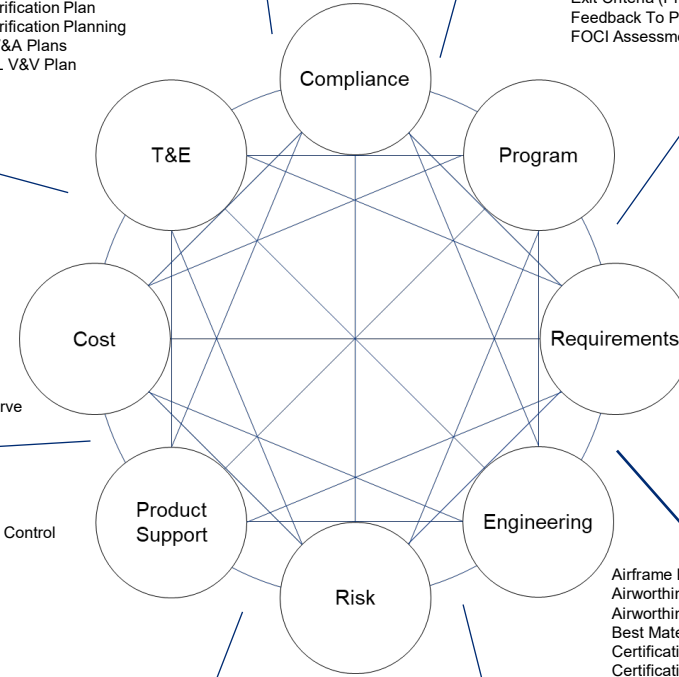
Affordability Requirements And Program Goals
 Capability Development Document (CDD)
 Capability Production Document (CPD)
 Initial Capabilities Document (ICD)
 Contractor System Specification
 Requirements Document
 SRD
 SRS
 Contracts Data Requirements List (CDRL)
 Technical Performance Measures (TPM)
 Key Performance Parameters (KPP)
 Key System Attributes (KSA)
 Measures Of Effectiveness (MOE)
 Measures Of Performance (MOP)
 Measures Of Success (MoS)
 Measures Of Suitability (MOS)
 Critical Intelligence Parameters
 Integration Planning
 Maturity Of The Software

Mission Profiles
 New Mission Capability
 Product's Compliance With Contractual Requirements
 Requirements Baseline
 Requirements Trace
 Requirements Verification Matrix
 Requirements, Certification
 Requirements, Design And Functional
 Requirements, Engineering Data
 Requirements, Functional
 Requirements, Manufacturing
 Requirements, Performance, Safety
 Requirements, Producibility
 Requirements, Product Support
 Requirements, Quality
 Requirements, Safety Critical Software
 Requirements, Security, Cybersecurity
 Requirements, Software
 Requirements, System Level
 RFP Requirements
 Threat Environments
 Threat Projections

Airframe Management Board Status
 Airworthiness Criteria
 Airworthiness Criteria Changes
 Best Material Approach(es)
 Certification Plans
 Certifications and/or Flight Approvals
 Communication, Navigation Systems
 Computer Resource Utilization Metrics
 CSI And CAI
 CTE
 CTE Candidate
 CTE Maturity
 CTE TRL Verification
 CTE, Software
 CTE, Systems And Subsystems
 Cybersecurity Controls
 Cybersecurity Strategy
 Design Process
 Design Analysis
 ECP
 ECP Status

EI
 Effective Combat Capability
 Engineering Data Artifacts
 Flight Clearance
 Flight Clearance, Interim
 Hazard Analysis
 Hazard Material Reports
 Hazard Reports
 Integrated Architecture (CV, UC, OV, SV)
 Integration Planning
 Integration Point Complexity
 Interface Design Documents
 Interface Design Maturity
 Interoperability
 ITRA
 Mishap Reports
 MOSA
 Physical System
 Rework Quantification
 Safety Assessment Reports Status
 Safety Engineering Investigations

SDP
 SEMP
 SEP
 Software Backlog Allocation
 Software Backlog User Stories
 Software Certification Plans
 Software Development Execution Metrics
 Software Development Plan
 Software Development Strategy
 Software Documentation
 Software Integration Plan
 Software Plans
 Software Trouble Reports Status
 Subsystem Level Analysis
 Subsystem Level Safety Analysis
 System Design
 System Level Analysis
 System Performance
 System Software Interfaces
 System Technical Interfaces
 Systems Integration Plan
 Technology Maturation Plans (TMP)

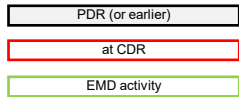


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Ability To Achieve KPP's	Software Integration Testing
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CSI And CSA Testing	T&E Accomplishments
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Flight Test Requirements	Test Planning
Flight Testing Certifications	Test Plans
Initial Assessments Of Operational Effectiveness	Test Procedure
Initial Assessments Of Suitability	Test Requirements
Initial Assessments Of Survivability	Test Results
Live Fire T&E (As Appropriate)	Test Strategy
M&S Plan	Test Verification Plan
M&S Role In Testing	V&V Methodology
M&S Validation	Verification Plan
Remaining Tests Planned	Verification Planning
Results Of OA	VV&A Plans
Results Of DT	SIL V&V Plan

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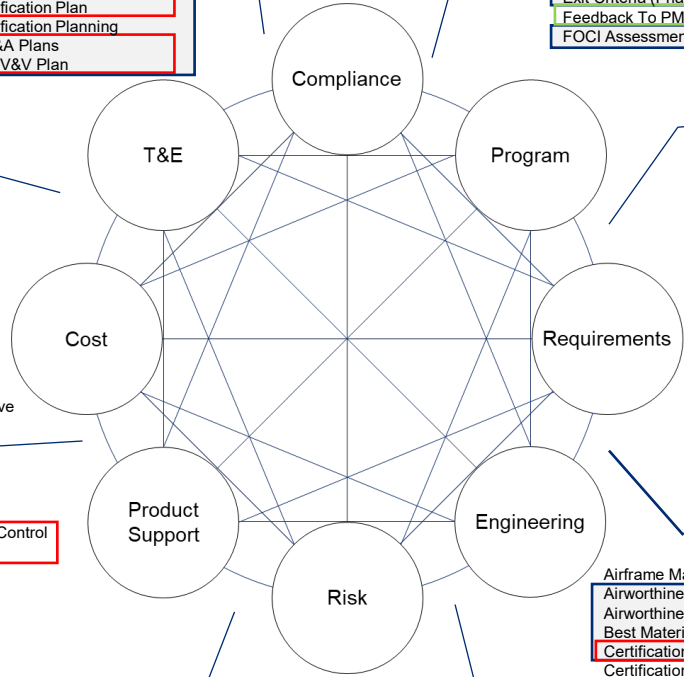
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Requirements, Performance, Safety
Requirements, Productivity
Requirements, Product Support
Requirements, Quality
Requirements, Safety Critical Software
Requirements, Security, Cybersecurity
Requirements, Software
Requirements, System Level
RFP Requirements
Threat Environments
Threat Projections



Allocated Baseline	Performance And Reliability Metrics
Functional Baseline	Production Quality Deficiency Reports
Performance Baseline	Producibility, Manufacturing Process, And Process Control Analysis
Product Baseline	Product Support Planning
Bulletin Technical Directives	Product Support Strategy (PSS)
Certifications Required For Fielding	Quality Control Plan
CM Procedures	RCM And IMP
CM Process	RCM And IMP Staffing
CMP	Release Cycles
DMSMS	Release Schedule
Evidence That The Production Design Is Stable	Service Bulletins And Alerts
Fatigue Life	Software Release
Fielded Systems' Status	Software Release Plan
Industrial Production Capabilities	Software Sustainment Processes Are In Place And Functioning
Integrated Information Dissemination Processes	Supportability Analysis
IPS Elements	Supportability Objectives
LCC, TOC Evaluation Methodology	Sustainment And Support Systems
Life Cycle Sustainment Plan	Sustainment Metrics
Life-cycle Mission Data Plan	System-level Producibility Analysis
Logistics Footprint Assessment	Technical Directive Status Accounting Status
Manufacturing And Production Strategy	Technical Publication Deficiency Reports
Manufacturing Plan	Training Strategy
Manufacturing Process Control	NATIP
PCA Results	NATOPS
	NARIIP

Risk Management Process
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• Consequences
• Mitigations
Programmatic Risk Assessment
Manufacturing Risks
System Risk Assessment
System Safety Hazard Risk Assessment

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Airworthiness Criteria
Airworthiness Criteria Changes
Best Material Approach(es)
Certification Plans
Certifications and/or Flight Approvals
Communication, Navigation Systems
Computer Resource Utilization Metrics
CSI And CAI
CTE
CTE Candidate
CTE Maturity
CTE TRL Verification
CTE, Software
CTE, Systems And Subsystems
Cybersecurity Controls
Cybersecurity Strategy
Design Process
Design Analysis
ECP
ECP Status

EI
Effective Combat Capability
Engineering Data Artifacts
Flight Clearance
Flight Clearance, Interim
Hazard Analysis
Hazard Material Reports
Hazard Reports
Integrated Architecture (CV, UC, OV, SV)
Integration Planning
Integration Point Complexity
Interface Design Documents
Interface Design Maturity
Interoperability
ITRA
Mishap Reports
MOSA
Physical System
Rework Quantification
Safety Assessment Reports Status
Safety Engineering Investigations

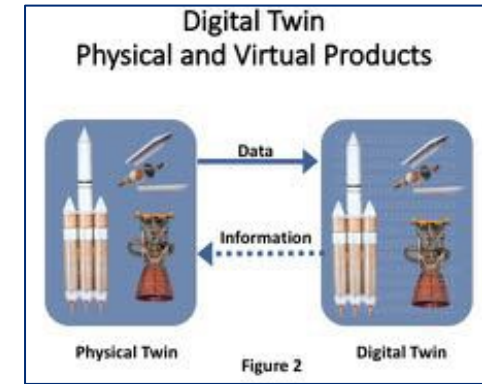
SDP
SEMP
SEP
Software Backlog Allocation
Software Backlog User Stories
Software Certification Plans
Software Development Execution Metrics
Software Development Plan
Software Development Strategy
Software Documentation
Software Integration Plan
Software Plans
Software Trouble Reports Status
Subsystem Level Analysis
Subsystem Level Safety Analysis
System Design
System Level Analysis
System Performance
System Software Interfaces
System Technical Interfaces
Systems Integration Plan
Technology Maturation Plans (TMP)



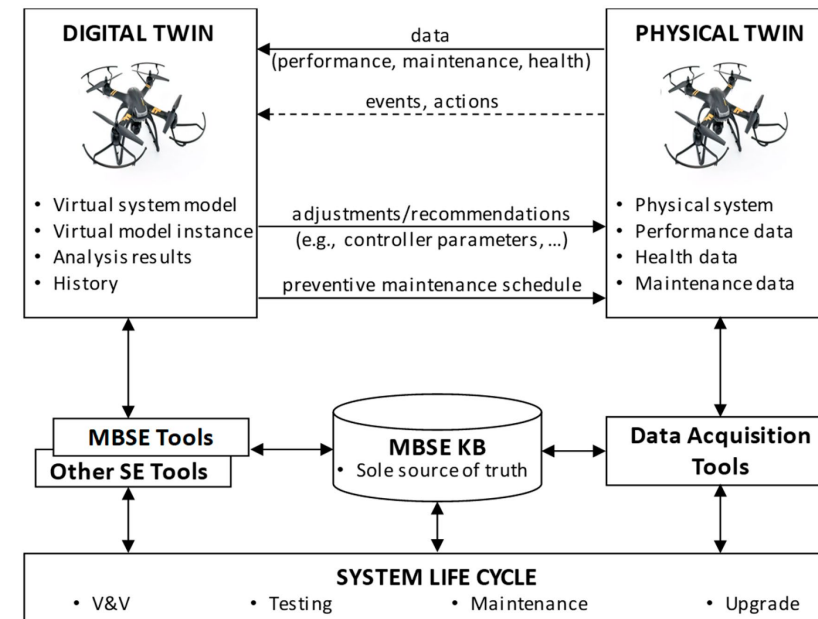
Background - Digital Twin

Virtual models conjoined with real systems in feedback loops

- A digital twin requires a physical twin for data acquisition and context-driven interaction.
- The virtual system model in the digital twin can change in real-time as the state of the physical system changes (during operation).
- A digital twin consists of connected products, typically utilizing the IoT, and a digital thread.
- The digital thread provides connectivity throughout the system's lifecycle and collects data from the physical twin to update the models in the digital twin.



Grieves, M. (2002)



Madni et al (2019)

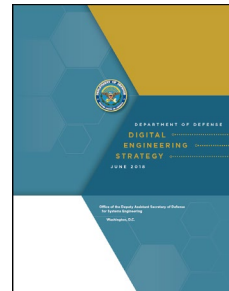
Forecast health, remaining life, probability of success, response to events, mitigation of damage, recommend changes

Background - DE

Digital Engineering (DoD Strategy)

Problem

- Greater efficiency in procurement is a national priority (National Defense Strategy, 2018).
- Reforming the business processes is a key strategic goal (National Defense Business Operations Plan, 2018).
- DoD lags industry on digital transformation solutions (DoD Digital Engineering Strategy, 2018).



DoD Digital Engineering Strategy Goals:

- Formalize the development, integration and use of models to inform enterprise and program decision making
- Provide enduring, authoritative source of truth
- Incorporate technological innovation to improve the engineering practice
- Establish a supporting infrastructure and environments to perform activities, collaborate, and communicate across stakeholders
- Transform the culture and workforce to adopt and support digital engineering across the lifecycle

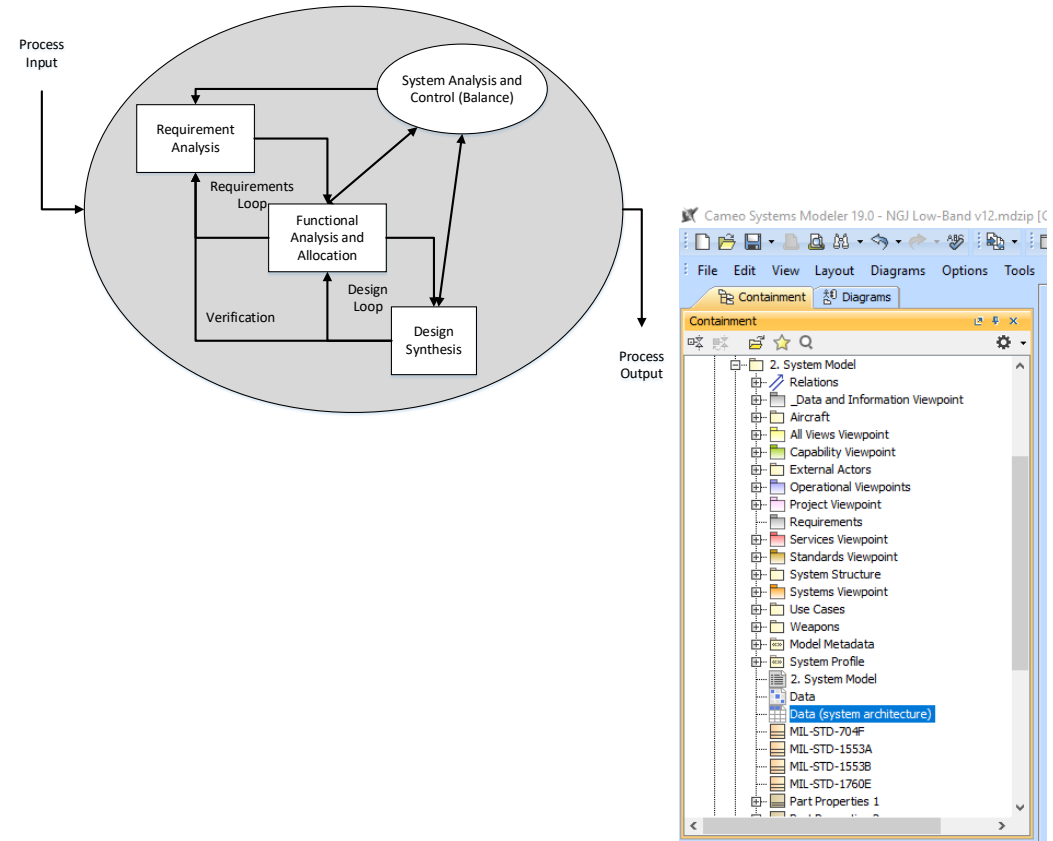
“DE is an integrated digital approach that uses authoritative sources of systems' data and models as a continuum across disciplines to support life cycle activities from concept through disposal.”
- DAU

Does not answer [WHAT] or [HOW] to implement digitalization

Background - MBSE

Model-Based Systems Engineering

- “Model-based systems engineering is the formalized application of modeling to support system requirements, design, analysis, verification and validation activities beginning in the conceptual design phase and continuing throughout development and later life cycle phases.”
 - INCOSE SE Vision 2020
- “In contrast to document-centric engineering, MBSE puts models at the center of system design.”
 - Shevchenko, N. (2020)

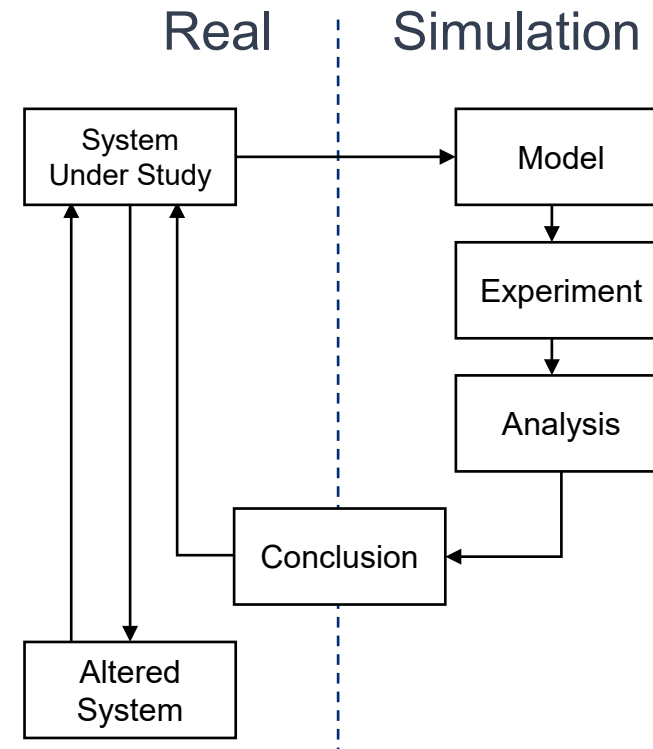


MBSE can be done in any of several languages, in many tools

Background – M&S

Modeling & Simulation

- Model:
 - a physical, mathematical, or otherwise logical representation of a system, entity, phenomenon, or process
 - a close approximation to the real system, incorporates most of its salient features
 - to promote understanding of the real system
- Simulation
 - a method for implementing a model *over time*
 - the operation of a model of the system
 - enabling one to perceive the interactions that would not otherwise be apparent because of their separation in time or space



Note: Adapted from Maria, A. (1997)

Background - BPM

Business Process Modeling

Business Process Management (BPM)

- the art and science of overseeing how work is performed in an organization to ensure consistent outcomes and to take advantage of improvement opportunities.

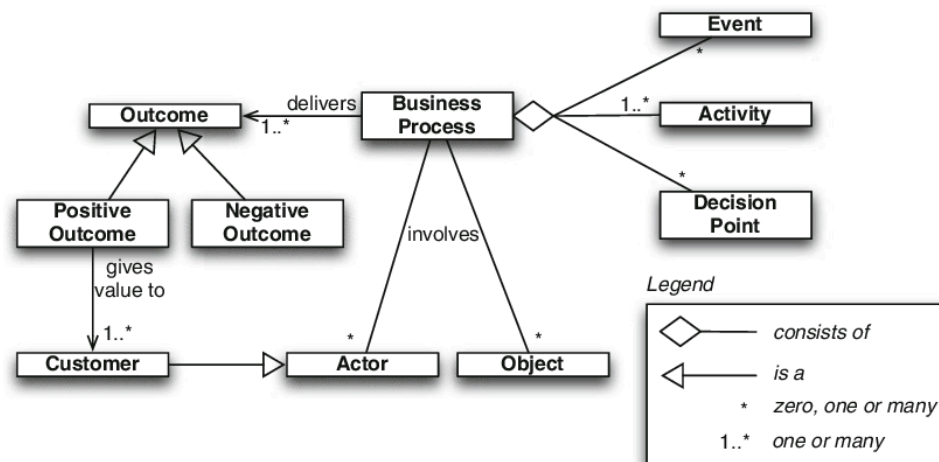


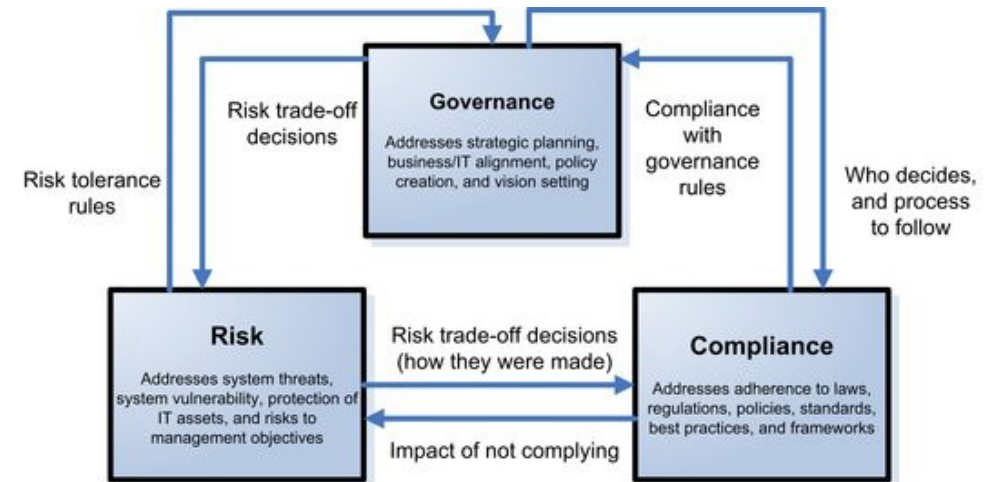
Fig. 1.1 Ingredients of a business process

Dumas, M., et al. *Fundamentals of Business Process Management*. Germany. Springer-Verlag Berlin Heidelberg, 2013

Governance, Risk, and Compliance (GRC)

is a type of software that business uses to

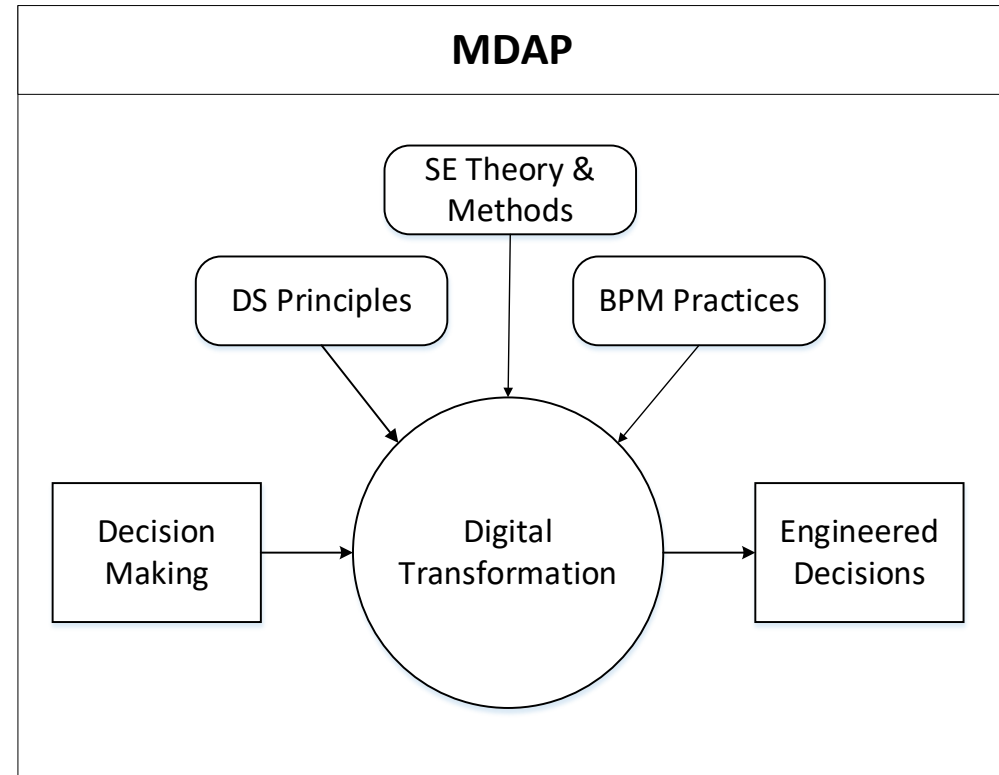
- Meet BPM goals by governing processes
- Keeps processes compliant with changing regulations
- Allow only authorized amounts of risk



Source: Microsoft

Research Question

- Can program decision making be digitally transformed by applying principles of decision science (DS), theory & methods of systems engineering (SE), and practices from business program management (BPM), to engineer decisions?
- Figure reflects this question using the theoretical framework of General Systems Theory



Future Research

Does Decision Engineering reduce errors?

- H₁ - Decision Engineering reduces Type I errors (false positive)
- H₂ - Decision Engineering reduces Type II errors (false negative)
- H₃ - Decision Engineering reduces Type III errors (wrong problem)
- H₄ - Decision Engineering reduces Type IV errors (wrong action)
- H₅ - Decision Engineering reduces Type V errors (inaction)
- H₆ - Decision Engineering reduces Type VI errors (unsubstantiated inference)
- H₇ - Decision Engineering reduces Type VII errors (system of errors)
- H₈ - Decision Engineering reduces Type VIII errors (incorrect implementation)
- H₀ - Decision Engineering does not reduce errors.